



## **Tribal Leader Consultation on HUD's Housing Needs Assessment**

Sunday, May 20, 2012  
Paragon Casino Resort  
Marksville, LA

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|----------------|--|
| 1:00 – 1:10 PM | Greeting by Kevin Fitzgibbons<br>Eastern/Woodlands Office of Native American Programs,<br>Regional Administrator |
| 1:10 – 1:20 PM | Invocation   |
| 1:20 – 1:30 PM | Welcome and Introductory Remarks<br>Raphael W. Bostic<br>Assistant Secretary for Policy Development and Research |
| 1:30 – 1:40 PM | Review of materials and study overview<br>Jennifer Stoloff, HUD, Study Manager                                   |
| 1:40 – 2:00 PM | Overview of the Housing Needs Assessment<br>Nancy Pindus, Project Manager, The Urban Institute                   |
| 2:00 – 2:15 PM | Break  |
| 2:15 – 4:20 PM | Open Discussion Period<br>Raphael W. Bostic<br><br>Reading of formal statements, time permitting                 |
| 4:20 – 4:30 PM | Closing remarks<br>Raphael W. Bostic   |